

AMENDMENTS TO THE SPECIFICATION

Please replace Paragraph [0036] with the following paragraph rewritten in amendment format:

[0036] However, the flange F may only be preformed (i.e. partially bent over) in which case, the roller 62 can be manipulated onto the flange F to finish the forming operation in an expedient manner such as disclosed in PCT Application No. ~~PCT/US___/_____~~ PCT/US2004/038993 entitled "Roller Tool and Positional Pressure Method of Use for the Forming and Joining of Sheet ~~Metal~~ Material" filed on November [[12]] 19, 2004 by the applicant of the present invention, the disclosure of which is hereby incorporated by reference.